

Date: Tuesday, 4/25/2006 7:36:48 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : "T" HANDLE ASSEMBLY  
 Job Number : 26811A  
 Estimate Number : 11179  
 P.O. Number : N/A Part Number : D2282041  
 This Issue : 4/25/2006 S.O. No. : N/A Drawing Number : D2282 REV E  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : E  
 Previous Run : 25559 Material : N/A  
 Written By : Due Date : 5/20/2006 Qty: 100 Um: Each  
 Checked & Approved By : *[Signature]*  
 Comment : Est Rev:A Removed from 9 Digit 05-12-02 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D22823 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2282-3 Handle tube *B26815*  
*B230308*

*CPL 06-06-06*

*(30)*

2.0 D22825 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2282-5 Handle tube *B26816*

*CPL 06-06-08*

*(30)*

3.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Weld as per D2282-041 'T' Handle Assembly

Grind chamfers and ensure full penetration.

A/R ER316L SS Filling Rod *M100527*

Dwg Rev: *E*

*CPL 06-06-08*

*(30)*

4.0 QC5/9 WELD INSPECTION



Comment: WELD INSPECTION

*AA 06/06/08*

*(30)*





Tuesday, 4/25/2006 7:36:48 AM  
Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: "T" HANDLE ASSEMBLY

Job Number: 26811A

Part Number: D2282041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

*M.F. 06-06-09*

6.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

*SB 06/06/09*

30

7.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *GA*

*SB 06/06/09*

30

8.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Inspection Level 21

*SB 06/06/09*

30

Job Completion



*U 06-06-09*

